

(Originally posted by JayRolla on Toyota-4runner.org)

1. Insert ignition key into the car and turn on too aux. Furthest without cranking.
2. Press the side button on the box under drivers seat for 3 seconds with a pen or small object (not 5 sec) till the security light is solid on the center console. If you wait 5 seconds it will blink and not work.
3. Press and hold the button on your FOB for about 1 second within the first 5 seconds of the security light going solid. You will hear a beep and or lights flash and the FOB is now programed.
4. Remove key, close doors and test FOB. On these models the FOB will not work when any door is open.

<http://www.toyota-4runner.org/3rd-gen-t4rs/7501-programming-instructions-keyless-entry-remote-5.html#post1014614>